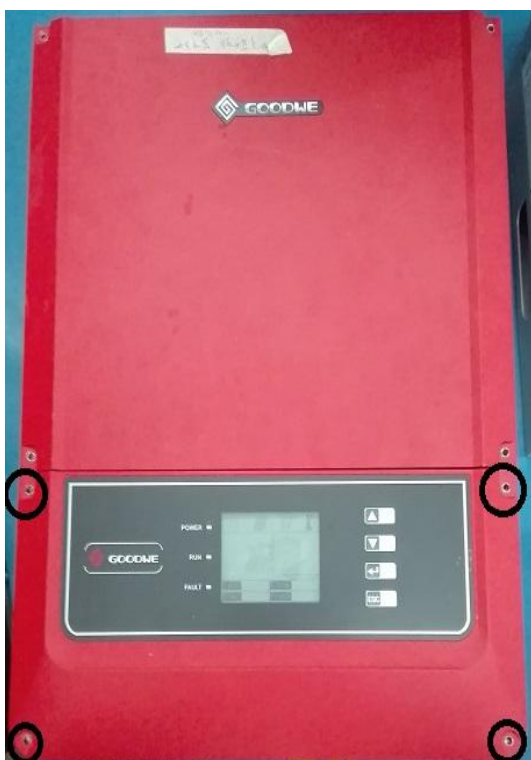


## RS422 to RS485 Modification on DT Series

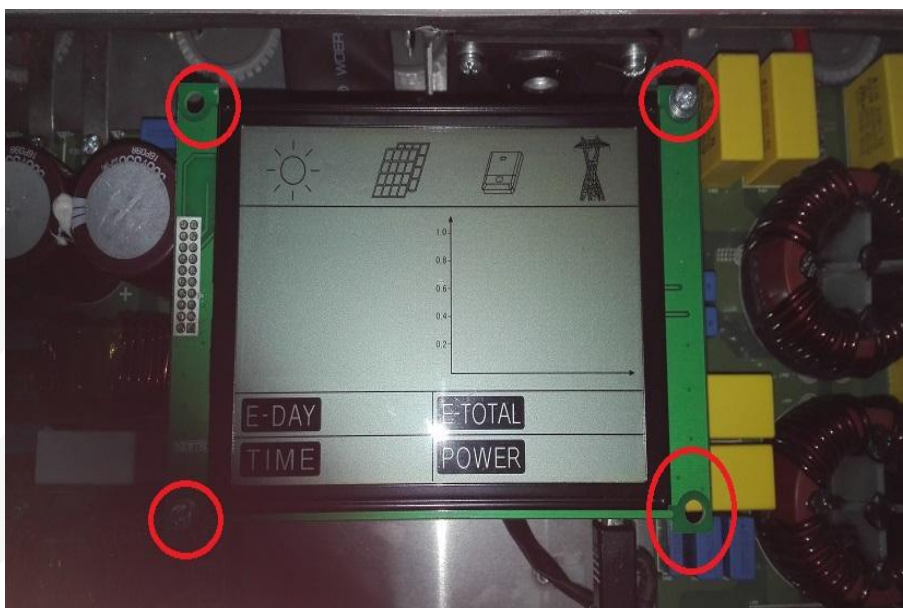
This document is for whom is willing to change the communication mode from RS422 to RS485. Also please put on the technician's gloves before operation.

Steps as below:

- 1) Disconnect the AC & DC power of the inverter
- 2) Remove the lower cover of the inverter. (Please be aware of the ribbon connection between the cover and communication board.)



- 3) Remove the 4 screws on the screen and take off the screen.



- 4) Plug on the pin cap according to information printed on the communication board. **Pin on JP 200 means RS485 is on, and pin on JP201 means RS422 is on.**



- 5) When operation is finished, please install the screen back and cover, make sure all connection is good. Thank you!